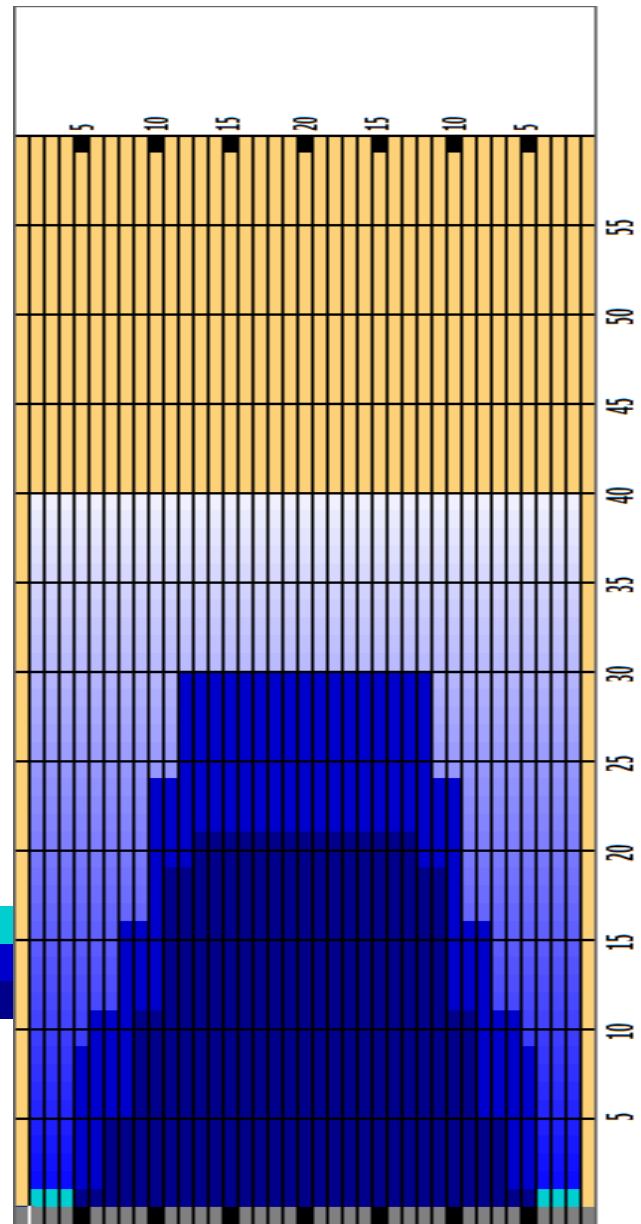


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	13.45 mL	Reverse Oil Total	10.35 mL	Volume Oil Total	23.8 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	3700
2	7L	7R	2	14	3	A	54	1.9	5.8	3.9	2700
3	9L	9R	3	14	3	A	69	5.8	11.7	5.9	3450
4	11L	11R	3	18	3	A	57	11.7	19.3	7.6	2850
5	13L	13R	1	18	3	A	15	19.3	21.8	2.5	750
6	2L	2R	0	22	3	A	0	21.8	30.0	8.2	0
7	2L	2R	0	26	3	A	0	30.0	40.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	30.0	-10.0	0
2	12L	12R	2	22	3	B	34	30.0	23.8	-6.2	1700
3	10L	10R	3	18	3	B	63	23.8	16.2	-7.6	3150
4	8L	8R	2	18	3	B	50	16.2	11.1	-5.1	2500
5	6L	6R	1	14	3	B	29	11.1	9.2	-1.9	1450
6	5L	5R	1	14	3	B	31	9.2	7.3	-1.9	1550
7	2L	2R	0	14	3	B	0	7.3	0.0	-7.3	0



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.88	1.45	1	1	1.45	5.88

