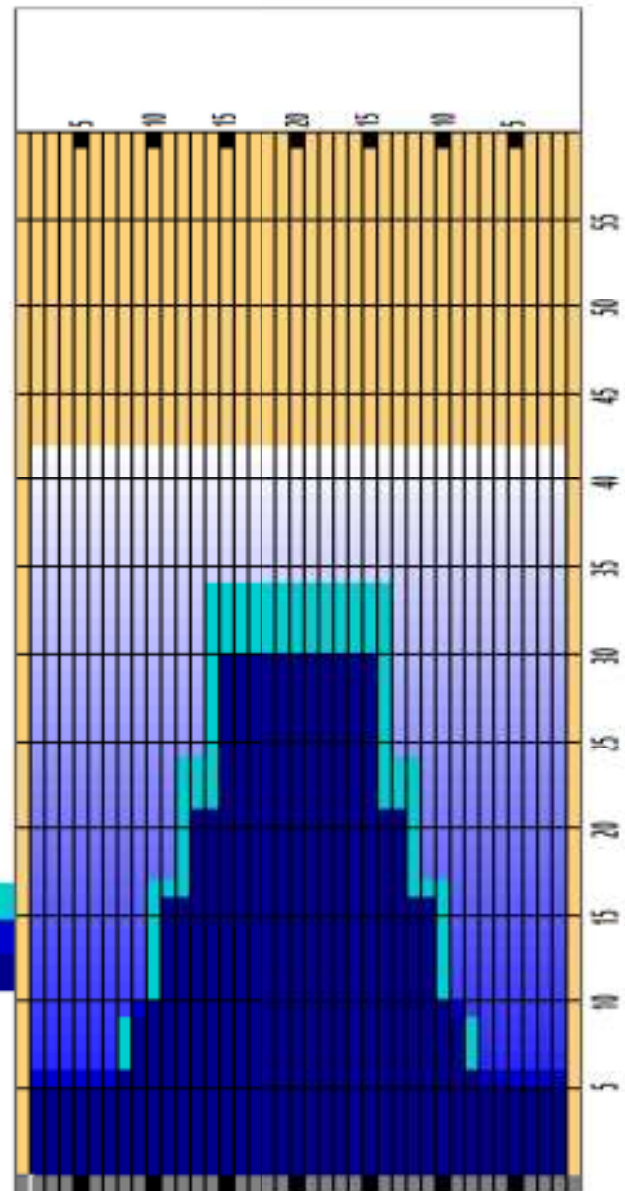


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	45 ul
Forward Oil Total	18.045 mL	Reverse Oil Total	9.135 mL	Volume Oil Total	27.18 mL
Tank Configuration	N/A	Tank A Conditioner	Logic	Tank B Conditioner	Logic

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	10	A	185	0.0	5.6	5.6	8325
2	8L	8R	2	14	A	50	5.6	9.5	3.9	2250
3	10L	10R	3	18	A	63	9.5	17.1	7.6	2835
4	12L	12R	3	18	A	51	17.1	24.7	7.6	2295
5	14L	14R	4	18	A	52	24.7	34.9	10.2	2340
6	2L	2R	0	30	A	0	34.9	42.0	7.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	42.0	30.0	-12.0	0
2	15L	15R	3	22	A	33	30.0	20.7	-9.3	1485
3	13L	13R	2	18	A	30	20.7	15.6	-5.1	1350
4	11L	11R	3	14	A	57	15.6	9.7	-5.9	2565
5	9L	9R	2	14	A	46	9.7	5.8	-3.9	2070
6	2L	2R	1	14	A	37	5.8	3.9	-1.9	1665
7	2L	2R	0	10	A	0	3.9	0.0	-3.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track/Middle	Middle Track/Middle	Inside Track/Middle	Middle: Inside Track	Middle/Middle Track	Middle/Outside Track
Track Zone Ratio	4.67	2.12	1.08	1.08	2.12	4.67

